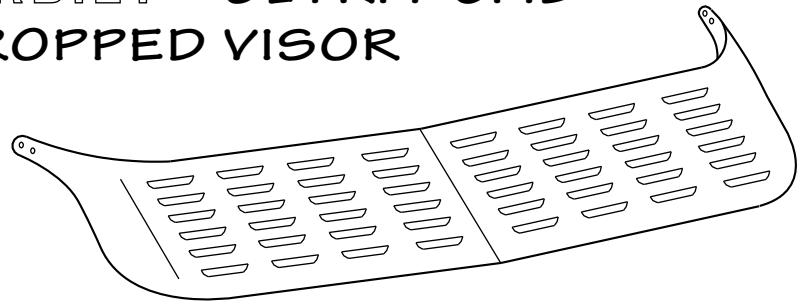
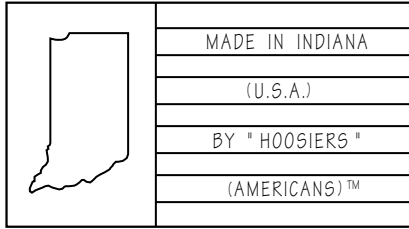
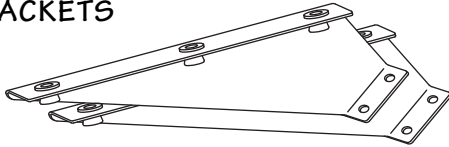


379 PETERBILT "ULTRA-CAB" DROPPED VISOR



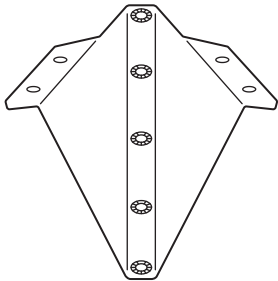
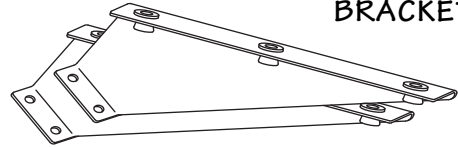
PARTS REQUIRED FOR THIS INSTALLATION

PASS. SIDE
BRACKETS



TWO EACH
REQUIRED

DRIVERS SIDE
BRACKETS



CENTER
BRACKET

B O L T K I T	17 EACH REQUIRED (VISOR)			
	12 EACH REQUIRED (MOUNTS)			

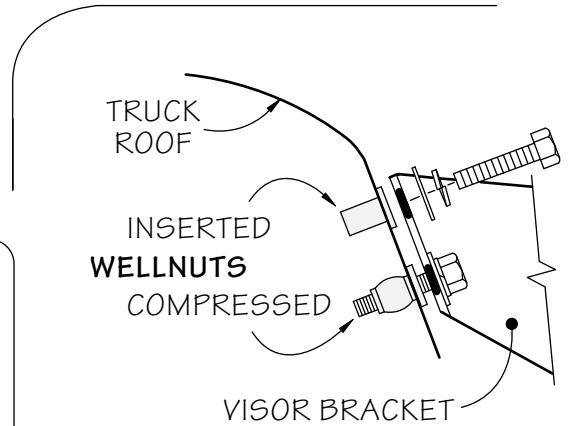
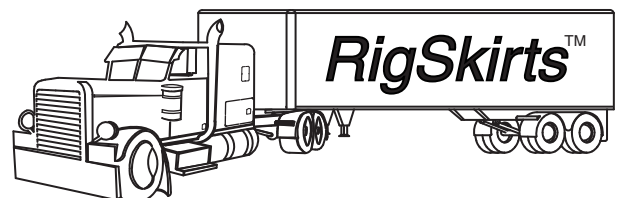


ILLUSTRATION - WELLNUTS



BY



379 PETERBILT "ULTRA-CAB" DROPPED VISOR

INSTRUCTIONS

1. UNPACK THE CARTON AND DETERMINE THAT ALL PIECES REQUIRED FOR THIS INSTALLATION ARE IN THE BOX. (SEE REVERSE SIDE). PAY PARTICULAR ATTENTION TO THE BOLTS AS THIS INSTALLATION CANNOT BE COMPLETED WITHOUT THE PROPER AMOUNT AND TYPE OF BOLTS AND FASTENERS.
2. REMOVE THE EXISTING SUN VISOR FROM THE TRUCK. SCREW THE FOUR BOLTS FROM THE ENDS OF THE VISOR TEMPORARILY BACK IN THEIR RESPECTIVE POSITIONS AS WE WILL BE RE-USING THEM.
3. THE NEXT EIGHT STEPS (#4 THROUGH #11) ARE THE MOST IMPORTANT AND REQUIRE THE UTMOST IN CARE AND CAUTION AS WE WILL BE REMOVING THE HUCKBOLTS AND BRACKETS THAT HELD THE OLD SUN VISOR IN PLACE AND INSTALLING THE NEW MOUNTS.
4. WITH THE USE OF A SMALL (DO-MOR TYPE) HAND GRINDER, GRIND OFF THE HEADS OF THE HUCKBOLTS THAT SECURE THE VISOR BRACKETS TO THE TRUCK ROOF. **CAUTION:** DO NOT GRIND ON THE HEADS UNTIL THEY OVERHEAT AS THIS COULD DAMAGE THE PAINT OR THE INTERIOR OF TRUCK. THIS IS BEST DONE IN STAGES BY LETTING THEM COOL DOWN IN BETWEEN EACH STAGE OF THE GRINDING OPERATION.
5. PUSH THE REMAINING PORTION OF THE HUCKBOLTS ON THROUGH THE HOLES AND REMOVE THE MOUNTING BRACKETS. (THIS REMAINING PORTION WILL **NOT** BOUNCE AROUND AND/OR RATTLE WHEN LEFT ON THE INTERIOR AND ABOVE THE HEADLINER).
6. DRILL THE EIGHT MOUNT HOLES ON OUT TO 1/2" DIAMETER. **NOTE!** IT IS BEST TO USE A DEPTH-STOP OR WRAP A PIECE OF TAPE AROUND THE DRILL BIT TO AVOID PENETRATING DEEPER THAN NECESSARY AND CAUSING DAMAGE TO THE HEADLINER.
7. TAKE A SMALL FINE-TOOTH FILE AND DEBURR AROUND AND INSIDE OF THE HOLES. APPLY WINDSHIELD ADHESIVE AROUND THE OUTSIDE AND UNDER THE LIP OF THE WELL-NUTS, THEN INSERT THEM INTO THE HOLES AND PRESS FIRMLY INTO PLACE AS SHOWN IN THE ILLUSTRATION. (THESE ARE THE RUBBER FASTENERS WITH THE BRASS THREADED INSERT INSIDE).
8. MOUNT THE FOUR MOUNTING BRACKETS IN PLACE AS SHOWN IN THE ILLUSTRATION. **CAUTION! SEE PROPER BRACKET ORIENTATION ON REVERSE SIDE OF THIS PAGE.** BE VERY CAREFUL NOT TO OVERTIGHTEN THE NUTSERTS. STOP THE TIGHTENING MOVEMENT AS SOON AS YOU FEEL THE BOLT BOTTOM OUT.
9. REMOVE TWO OF THE BOLTS THAT WE TEMPORARILY LEFT IN PLACE (SEE STEP #2) AND LOOSELY BOLT THE END OF THE VISOR TO THE TRUCK. ALSO INSTALL ONE OF THE TRUSS HEAD BOLTS THROUGH THE VISOR AND BRACKET NEAREST THE CENTER OF TRUCK TO TEMPORARILY HOLD IT IN POSITION. REPEAT THIS PROCESS TO INSTALL THE VISOR ON THE OTHER SIDE.
10. INSTALL THE TOP AND BOTTOM TRUSS HEAD BOLTS WHERE THE TWO VISORS JOIN WITH THE CENTER BRACKET UNDERNEATH AND LEAVE THEM IN A "FINGERTIGHT" CONDITION. CHECK THE VISOR FOR ALIGNMENT AND CAREFULLY MARK THE LOCATION OF THE HOLES IN THE NEW CENTER BRACKET.
11. REMOVE THE VISORS, DRILL THE 1/2" MOUNT HOLES IN THE ROOF FOR THE NEW CENTER BRACKET, INSTALL THE FOUR NUTSERTS AND THEN INSTALL THE NEW CENTER BRACKET.
12. PEEL THE P.V.C. PROTECTIVE COATING FROM THE VISOR SECTIONS AND RE-INSTALL THEM AS WE HAD PREVIOUSLY DONE IN STEP #9.
13. INSTALL ALL OF THE REST OF BOLTS, CHECK THE ENTIRE VISOR FOR PROPER ALIGNMENT AND TIGHTEN ALL OF THE BOLTS.
14. USE WINDEX AND A SOFT COTTON CLOTH TO CLEAN THE VISOR AFTER THE INSTALLATION IS COMPLETED. NEVER USE AN ABRASIVE COMPOUND TO CLEAN THE STAINLESS AS IT WILL DAMAGE THE FINISH.
15. AFTER THE INSTALLATION IS COMPLETED AND DURING THE NORMAL OPERATION OF THE TRUCK. IT IS A GOOD IDEA TO CHECK THE VISOR BOLTS PERIODICALLY TO INSURE THAT THEY REMAIN TIGHT.