

KENWORTH DROPPED VISOR

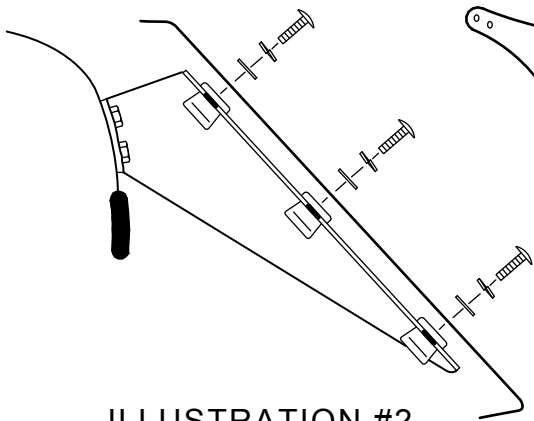
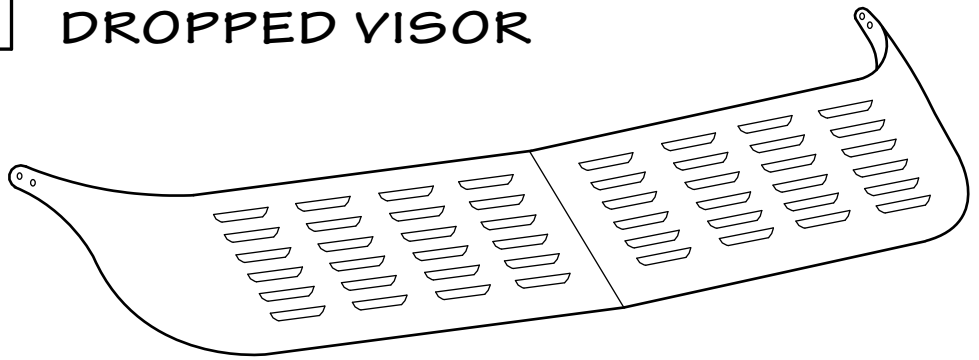
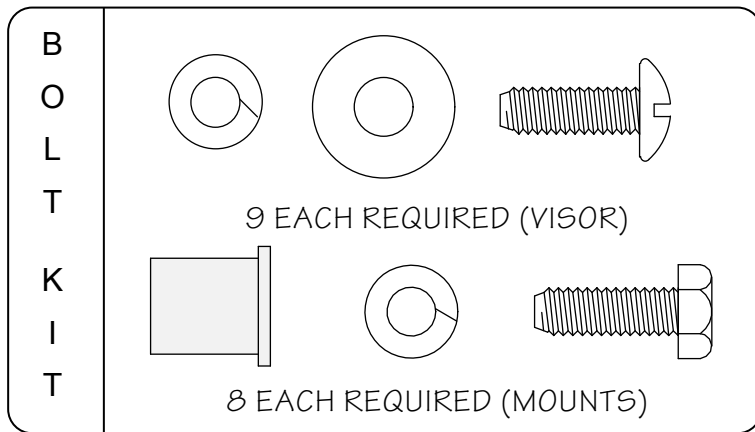
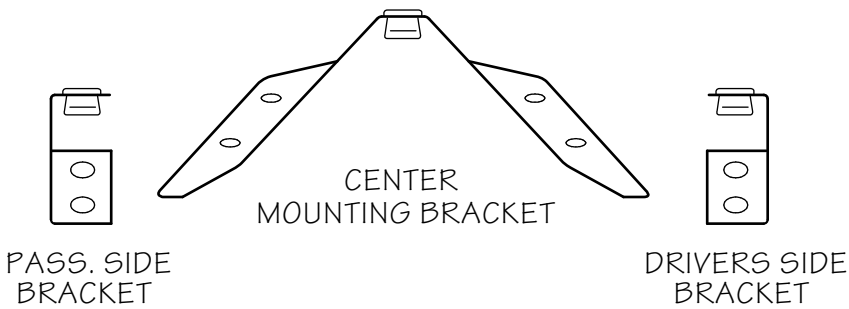


ILLUSTRATION #2



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|--|-----------------|
| | MADE IN INDIANA |
| | (U.S.A.) |
| | BY "HOOSIERS" |
| | (AMERICANS)™ |

PARTS REQUIRED FOR THIS INSTALLATION



VISOR SECTIONS

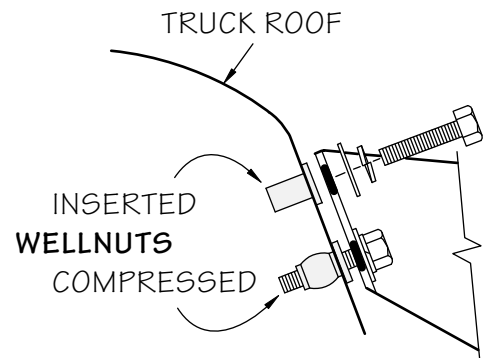
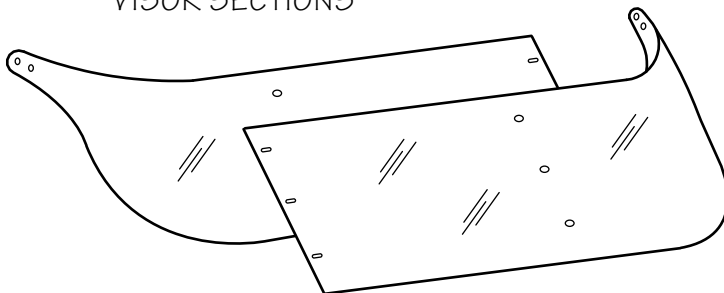
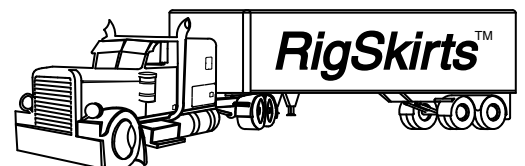


ILLUSTRATION - WELLNUTS



BY



KENWORTH DROPPED VISOR

INSTRUCTIONS

1. UNPACK THE CARTON AND DETERMINE THAT ALL PIECES REQUIRED FOR THIS INSTALLATION ARE IN THE BOX. (SEE REVERSE SIDE). PAY PARTICULAR ATTENTION TO THE BOLTS AS THIS INSTALLATION CANNOT BE COMPLETED WITHOUT THE PROPER AMOUNT AND TYPE OF BOLTS AND FASTENERS. **NOTE! YOU MUST USE ALL OF THE PARTS SHOWN ON THE REVERSE SIDE OF THIS PAGE OR YOUR WARRANTY BECOMES NULL AND VOID.**
2. REMOVE THE EXISTING SUN VISOR FROM THE TRUCK. PUT THE FOUR BOLTS FROM THE SIDES OF THE VISOR TEMPORARILY BACK IN THEIR RESPECTIVE POSITIONS AS WE WILL BE RE-USING THEM.
3. REMOVE THE EXISTING MOUNTING BRACKETS AND PLACE ALL OF THE BOLTS FROM THE OLD BRACKETS BACK INTO THEIR RESPECTIVE POSITIONS AND TIGHTEN. **NOTE!** IT IS A GOOD IDEA TO APPLY A SMALL AMOUNT OF "LOCTITE" TO THESE AND ALL THE REST OF THE BOLTS WHEN YOU TIGHTEN THEM.
4. THE NEXT FIVE STEPS ARE EXTREMELY IMPORTANT AND REQUIRE THE UTMOST IN CARE AND CAUTION AS WE WILL BE INSTALLING THE NEW MOUNTING BRACKETS IN DIFFERENT LOCATIONS.
5. LEAVE THE P.V.C. PROTECTIVE COATING ON THE VISOR SECTIONS AND BOLT THE ENTIRE UNIT TOGETHER WITH ALL THREE OF THE NEW MOUNTING BRACKETS. TIGHTEN THE BOLTS ONLY SLIGHTLY MORE THAN "FINGERTIGHT". PLACE THE COMPLETELY ASSEMBLED VISOR INTO THE PROPER POSITION , BOLT THE ENDS IN PLACE AND LIGHTLY TIGHTEN. THIS WILL HELP HOLD THE UNIT IN PLACE WHILE PERFORMING THE NEXT STEP.
6. MARK THE LOCATION OF ALL THE HOLES TO BE DRILLED INTO THE ROOF OF THE TRUCK FOR THE NEW MOUNTING BRACKETS. **NOTE!** IN ORDER TO ACHIEVE A STRAIGHT LINE, IT MAY BE NECESSARY TO PULL UP ON THE CENTER OF THE VISOR WHILE PREPARING TO MARK THE HOLE LOCATIONS. REMOVE THE VISOR SECTIONS AND THE BRACKETS FROM THE TRUCK.
7. USE A CENTER PUNCH TO PREVENT "DRIFTING" AND DRILL A SMALL 1/8" DIAMETER LEAD-IN HOLE AT ALL LOCATIONS. DRILL THE MOUNTING HOLES ON OUT TO 1/2" DIAMETER. **NOTE!** IT IS BEST TO USE A DEPTH-STOP OR WRAP A PIECE OF TAPE AROUND THE DRILL BIT TO AVOID PENETRATING DEEPER THAN NECESSARY AND CAUSING DAMAGE TO THE HEADLINER.
8. TAKE A SMALL FINE-TOOTH FILE AND DEBURR AROUND AND INSIDE OF THE HOLES. INSTALL THE WELLNUTS INTO THEIR RESPECTIVE HOLES AND PRESS FIRMLY INTO PLACE AS SHOWN IN **ILLUSTRATION-WELLNUTS**. (THESE ARE THE FASTENERS WITH THE THREADED INSERT INSIDE.)
9. DISASSEMBLE THE VISOR AND INSTALL THE THREE MOUNTING BRACKETS ONTO THE TRUCK IN PLACE AS SHOWN IN ILLUSTRATION #2. BE VERY CAREFUL NOT TO OVER TIGHTEN THE WELLNUTS. STOP THE TIGHTENING MOVEMENT AS SOON AS YOU FEEL THE BOLT BOTTOM OUT.
10. PEEL THE P.V.C. PROTECTIVE COATING FROM THE RIGHT (PASSENGER) SIDE VISOR SECTION. PLACE THE VISOR SECTION IN POSITION, INSTALL THE TWO BOLTS IN THE END AND THEN INSTALL THE THREE BOLTS THROUGH THE VISOR AND THE **OUTSIDE** BRACKET ONLY. LEAVE ALL OF THE REMAINING BOLTS "FINGERTIGHT" UNTIL THIS INSTALLATION HAS BEEN COMPLETED.
11. REPEAT STEP #10 AND INSTALL THE LEFT (DRIVERS) SIDE VISOR SECTION.
12. INSTALL THE THREE BOLTS THROUGH BOTH VISOR SECTIONS AND INTO THE CENTER MOUNTING BRACKET WHERE THE TWO VISORS JOIN. CHECK FOR PROPER ALIGNMENT AND TIGHTEN ALL BOLTS.
13. USE WINDEX AND A SOFT COTTON CLOTH TO CLEAN THE VISOR AFTER THE INSTALLATION IS COMPLETED. NEVER USE AN ABRASIVE COMPOUND TO CLEAN THE STAINLESS AS IT WILL DAMAGE THE FINISH.
14. AFTER THIS INSTALLATION HAS BEEN COMPLETED, CHECK THE VISOR BOLTS PERIODICALLY TO INSURE THAT THEY HAVE REMAINED TIGHT DURING NORMAL OPERATION OF THE TRUCK.